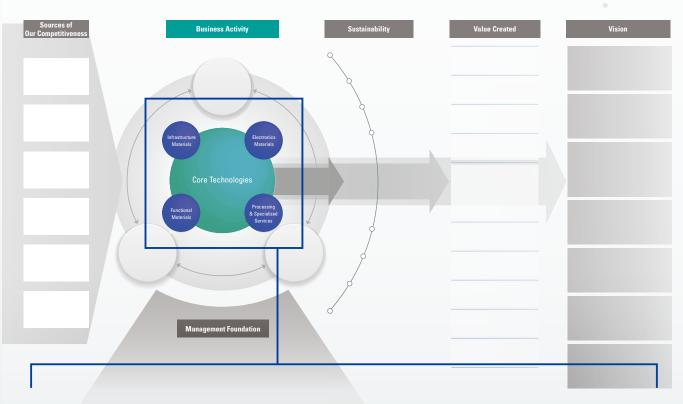
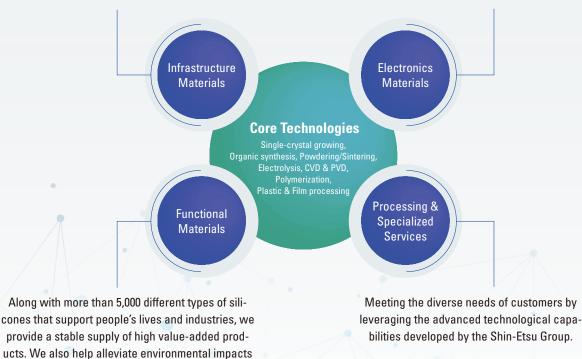
Leveraging our core technologies in four business fields to manufacture materials and products that underpin industries and livelihoods



PVC is indispensable to our lives mainly in the areas of infrastructure, housing, and agriculture. As the largest manufacturer of PVC, we provide a stable supply to customers around the world.

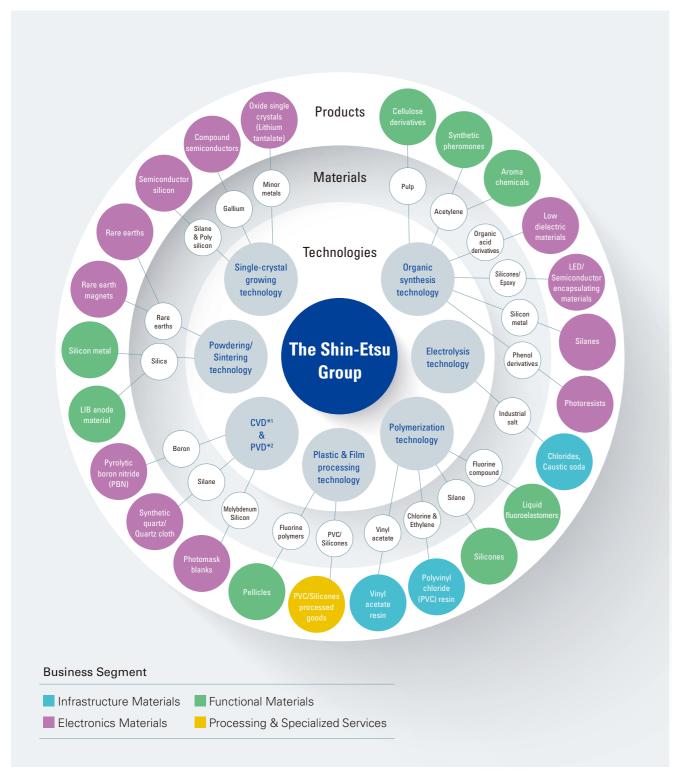
and food shortages.

In addition to our world-leading share in silicon wafers, we provide various materials that are essential for semiconductor manufacturing. We contribute to the digital transformation and green transformation of industry.



Technologies, Materials and Products of the Shin-Etsu Group

The Shin-Etsu Group makes a wide array of products for use in a broad range of industrial fields by drawing on the production technologies accumulated in the process of continuously diversifying and improving its product offerings. By reciprocally maintaining close relationships, our business mix extends across many different fields and we have built a robust business structure impervious to economic conditions.



*1 Chemical vapor deposition (CVD)

A method for depositing thin film by chemical reaction on the substrate of precursors produced by applying energy such as heat, plasma, or light to raw material gases. *2 Physical vapor deposition (PVD)

A method for adhering and depositing on the substrate surface by evaporating and scattering solid raw materials as atomic/molecular particles by heating, sputtering, ion beam irradiation, etc.

Business Overview

Infrastructure Materials

As for PVC, the signs of a global economic recession appeared in the market but bottomed out at the end of 2022. On the other hand, the caustic soda market remained firm but began to weaken after the turn of the year. Under these circumstances, we worked to achieve full production and full sales based on precise demand forecasts in the global market and to conduct detailed price negotiations reflecting market fluctuations.

Electronics Materials

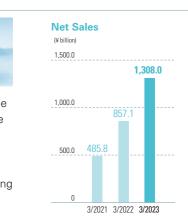
The semiconductor market had entered an adjustment phase since the autumn of last year, and a similar situation remained at the end of the year, but the semiconductor materials as a whole were supported by the performance in the first half of the year. Rare earth magnets were also affected by the semiconductor shortages in customer production and the adjustments in data center investment, but the shipments to other markets made up for it.

Functional Materials

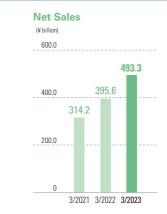
In silicone products, although some product lines were affected by inventory adjustments and declining market prices in the second half of the fiscal year, we worked to maintain profitability by increasing the proportion of high-performance products such as automotive, personal care etc., and by promoting the development and launch of products with reduced environmental impact. Shipments of cellulose products, particularly high-value-added pharmaceuticals, were firm.

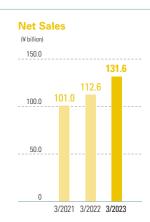
Processing & Specialized Services

The sales of semiconductor wafer-related containers were strong mainly for 300mm wafer use, and the sales of input devices for automobiles increased. The sales of PVC-related products such as PVC wrapping films for food packaging and construction materials increased due to the permeation of revised prices.

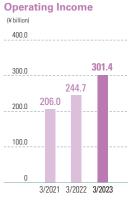




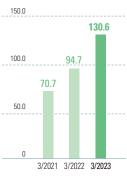




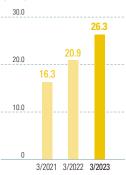












Infrastructure Materials

PVC is indispensable to our lives mainly in the areas of infrastructure, housing, and agriculture. As the largest manufacturer of PVC, we provide a stable supply to customers around the world.



Using Our Products to Solve Societal Issues (PVC)

Protecting the planet by reducing greenhouse gas emissions and expanding social infrastructure to cope with population growth

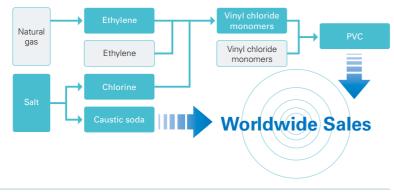
- Salt accounts for roughly 60% of the raw materials used to make PVC and is a commodity that still exists in abundance throughout the world. As the production of PVC does not rely heavily on petroleum resources, it makes effective use of the planet's limited resources. As such, CO2 emissions during the PVC production process are lower than other plastics.
- •The main applications of PVC are pipes and construction materials. Products made with PVC help conserve resources because they have a longer service life compared to other plastic products (PVC pipes last around 50 years*).
- PVC-framed windows boast superior thermal insulation and therefore help lower energy consumption and curb CO₂ emissions.
- PVC construction materials are much lighter than materials made from steel, for example, which leads to reductions in the amount of fuel required to transport them and move them into place during construction.
- In Japan, the material recycling rate for PVC is about 33%*, higher than that for other types of plastic.

*Source: Ministry of Land, Infrastructure, Transport and Tourism, Vinyl Environmental Council

Competitive Advantages (PVC)

- Efficient production with the world's largest production capacity
- Stable quality and stable supply to customers
- Favorable raw material situation and stable energy procurement in the U.S.
- Integrated production system starting from raw materials (ethylene)
- •Three global bases, and production at multiple sites in three locations in the U.S.
- Global sales network

Integrated production system starting from raw materials (Shintech) In-House production External procurement



Major Products and Applications

PVC

PVC is extremely durable and easy to work with. It can also be easily recycled. For these reasons, it is used widely in items related to our daily existence. For example, PVC pipes in water supply and sewerage systems help extend the useful life of such infrastructure because they do not need to be replaced for at least 50 years.



Caustic Soda

Caustic soda is a base chemical produced from the electrolysis of salt and is indispensable to various industries for the purpose of alumina extraction, as a raw material in lithium-ion batteries and super-absorbent polymers, and for water treatment.



Topic

Shintech: Augmenting PVC production capacity

Shintech, one of the Group's subsidiaries in the U.S. and the world's largest manufacturer of PVC. boosted its annual production capacity to 3.24 million tons by bringing online a new plant with an annual production capacity of 290,000 tons at the end of 2021 to meet brisk demand in mainly North America and emerging countries. Construction is underway on a PVC plant expansion that will have an annual production capacity of 380,000 tons after completion, thereby increasing Shintech's total production capacity to 3.62 million tons. In order to stably supply PVC to customers worldwide, in 2020 the company established an integrated production system starting from raw materials, chiefly by producing in-house some of the ethylene required for PVC manufacturing.

2 Start of operatic 100,000 tons Ο 1974 1978 1981 1984

(Millions of tons)

4



Infrastructure Materials



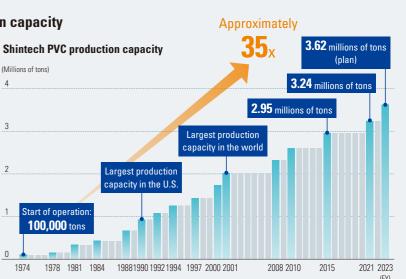


Polyvinyl Alcohol (POVAL) Polyvinyl alcohol (POVAL) has many

applications, including adhesives, various types of film, textile treating agents, interlayers of laminated glass, and pharmaceutical additives.



Car Windshield



Electronics Materials

In addition to our world-leading share in silicon wafers, we provide various materials that are essential for semiconductor manufacturing. We contribute to the digital transformation and green transformation of industry.

Using Our Products to Solve Societal Issues

Development of AI, 5G, automated driving, IoT

To achieve fully automated driving and telemedicine, 5G-compatible communication devices and infrastructure are necessary, and many high-performance, energy-efficient semiconductors are used in these devices. Silicon wafers, the substrate material for semiconductors, and various other semiconductor materials provided by the Shin-Etsu Group not only help to enhance performance and reduce the size and weight of electronic devices, but also contribute to improving electric power conservation and efficiency, thereby supporting the expansion and continuous growth of semiconductors on multiple fronts.

Providing technologies and materials essential for carbon neutrality

Rare earth magnets, which have about 10 times more magnetic force than conventional ferrite magnets, help enhance motor efficiency and power consumption, contributing to improved energy efficiency and reduced greenhouse gas emissions.



Competitive Advantages

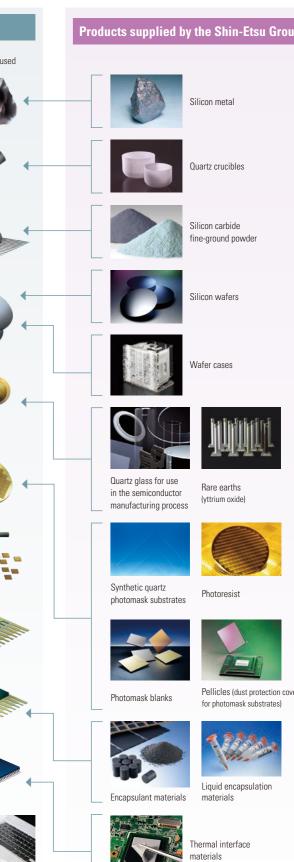
Overall business	 Stable quality and stable supply to customers Responding to increasingly sophisticated technological requirements
Semiconductor-related products	• Synergies gained from an extensive lineup of semiconductor-related products (competitive edge in development and proposal capabilities)
Rare earth magnets	 Stable supply supported by operating multiple production bases and an established integrated production system starting from raw materials Development of products that substantially reduce the use of heavy rare earth materials and promotion of recycling

Shin-Etsu Group Products Associated with the Overall Semiconductor Manufacturing Process Semiconductor manufacturing process Products supplied by the Shin-Etsu Group Processes where our products are used **Raw materials** Polysilicon is produced from silicon metal (Si), made by removing the oxygen from quartzite (SiO_2) , as the base material. Quartz crucibles Single crystal silicon Single crystal silicon is produced in a cylindrical format by melting polysilicon. Silicon carbide fine-ground powder **Cutting and polishing** Single crystal silicon is cut into thin slices and polished to a mirror finish. Silicon wafers Silicon wafers The processes shown above are used to create silicon wafers. Wafer cases Wafers are shipped to device manufacturers **CVD**, Oxidation Wafers are put into a high-temperature furnace to produce a thin oxidation film on their surface. Pattern formation Quartz glass for use Rare earths in the semiconductor Special photosensitive materials (photoresists) (yttrium oxide) manufacturing process are applied, circuit patterns are baked in and developed, and the surface is processed. ---> P38 Dicing Individual wafers are cut away and made into Synthetic quartz Photoresist integrated circuit chips. photomask substrates Assembly Using wire, the chips are connected electrically to a circuit board. Pellicles (dust protection covers **Resin sealing** Photomask blanks for photomask substrates) The chip is coated in resin to protect it from heat and shocks. Semiconductor devices Liquid encapsulation Encapsulant materials materials The completed semiconductor device is now embedded in the final product.



Final product

Electronics Materials



Major Products and Applications

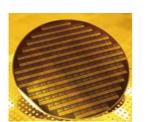
Silicon Wafers

Silicon wafers are the substrate material for semiconductors and are used in all kinds of devices, from smartphones, home appliances, automobiles and other devices that we see in our daily lives, to cutting-edge fields such as AI and IoT. Shin-Etsu Group's silicon wafers, including our quality control and evaluation analysis, have earned high praise from customers around the world, along with our high-precision single crystal technologies, high-end processing technologies, and high-quality epitaxial growth technologies for advanced logic and imaging devices.



Photoresists

A circuit pattern is formed by applying photoresists to the surface of a silicon wafer and then passing light through a photomask to expose the surface in that pattern. In addition



to photoresists for excimer lasers (KrF, ArF) and EUV, we also supply spin-on middle/under-layer hardmasks used in the nanofabrication process.

Photomask Blanks

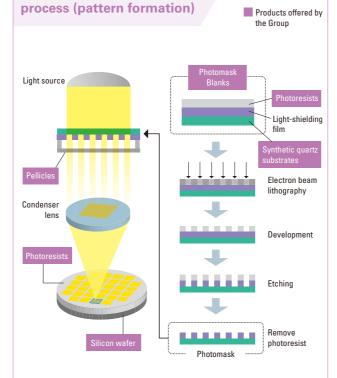
Photomask blanks are the material that forms a thin metallic film on the surface of a synthetic guartz substrate and serve as patterning templates when drawing circuits on silicon wafers. In addition to providing



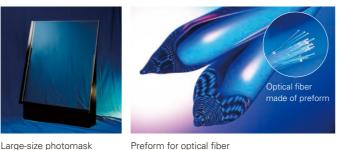
photomask blanks for use with krypton fluoride (KrF) and argon fluoride (ArF) lasers, we have established state-of-theart photomask blank mass production technologies, including multilayer film structures and permeable membrane structures with excellent light resistance properties.

Synthetic Quartz

Synthetic quartz, the key material of optical fiber, provides superior light transmission. In an ordinary glass plate, light attenuates in about two meters. However, synthetic quartz allows light to reach a distance of about 100 km. The Group was the first in the world to mass produce synthetic quartz, which is higher in purity than natural quartz. Due to these attributes, it is used as an optical fiber, a photomask substrate for semiconductor lithography and a stepper lens for semiconductor lithography. In addition, it is used as a large-scale photomask substrate for flat panel display (FPD) lithography, including liquid crystal and OLED displays.



Semiconductor lithography



Large-size photomask substrate for FPD

reduces the amount of heavy rare earth used, while maintaining high performance.

motors for hard disk drives utilized in data centers and other facilities and wind power generator motors. We

Electric vehicle

Rare Earths

Known as the "vitamins of the high-tech industry," rare earth elements are used in a variety of applications depending on their individual characteristics. They are used in the light-emitting devices installed in diagnostic imaging systems such as CT scanners and contribute to improved testing safety at medical sites.

Rare Earth Magnets

Rare earth magnets are used in products such as

automobile motors, power generators, industrial

robots, compressor motors for air conditioners,

are engaged in the manufacture of these magnets

from the separation and refinement of rare earths as

raw materials to the magnet product. Furthermore, it

is reliably supplying high-quality rare earth magnets

of its own grain boundary diffusion method, which

with advanced features by means of the development



of time.

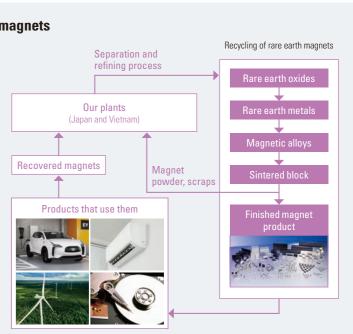
Topic

Strengthening the supply chain for rare earth magnets in anticipation of further increase in demand

The goal of a carbon-neutral society has created strong demand for rare earth magnets, and further growth in the global market for rare earth magnets is expected due to the spread of electric vehicles, the increase in renewable energy such as wind power generation, and the growing demand for energy-saving home appliances and industrial equipment associated with factory automation. We are strengthening our supply chain to meet this demand

In recent years, it has also become increasingly important from the perspective of economic security to secure a stable supply of rare earths as raw materials. The Shin-Etsu Group has technologies for separating and refining rare earths, and in addition to recycling magnet powder from the processing of rare earth magnets, we are also working to utilize rare earth magnets recovered from end-of-life products, also known as "urban mining."





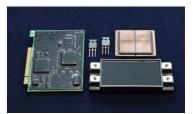
Electronics Materials



Data cente

Encapsulant Materials for Semiconductor Devices

These materials are notable for their superior heat and crack resistance and are used in general semiconductors, automotive power modules and devices for home appliances. Furthermore, the encapsulant materials we have developed for largescale packaging improve the rate at which materials are effectively utilized, contribut-



ing to the reduction of device manufacturing costs.

LED Packaging Materials

These materials offer high transparency, heat resistance, and other excellent properties, and help prevent the degradation of LED brightness over a long period





Functional Materials

Along with more than 5,000 different types of silicones that support people's lives and industries, we provide a stable supply of high value-added products. We also help alleviate environmental impacts and food shortages.

Using Our Products to Solve Societal Issues

Low environmental impact of silicone

Silicone primarily consists of silicon (Si), which is the second-most abundant element found in the outer layer of the earth's crust, behind oxygen. As a raw material, it is associated with a low dependence on petroleum resources and a low environmental footprint. Silicones' outstanding properties are used in environmentally friendly products such as electric vehicles, fuel-efficient tires, solar power generation, and LED lighting.

Addressing food shortages and environmental issues (cellulose derivatives)

Cellulose derivatives are an environmentally friendly material made from natural polymer cellulose. They help address the food shortage and environmental problems caused by population growth, with one of their uses being a binding agent for plant-based meat substitutes.

Improving food safety (synthetic pheromones)

Synthetic pheromones are an environmentally friendly agricultural pest control agent that has no impact on beneficial insects or other organisms, and helps improve food safety by reducing the amount of insecticides and pesticides sprayed on fields.



Competitive Advantages

Overall business	 Ability to develop a variety of high value-added products by leveraging our technological capabilities High quality products and stable supply system
Silicones	 Thorough response to customer needs through the triangular link of sales, research, and production divisions Use of advanced technological capabilities and know-how cultivated over 70 years Global production bases and a sales network in 13 countries Continuous expansion of production capacity
Cellulose derivatives	 Stable supply system supported by three global bases

Major Products and Applications

Silicones

Silicone is a man-made compound created from silica stone, which is abundantly available on our planet. It is a highly functional material with unlimited possibilities, as it features both inorganic and organic properties and has numerous excellent characteristics, as well as a high degree of freedom in product design. Silicone is used in a wide range of fields, including electricals and electronics, automobiles, construction, cosmetics, healthcare, and foods.

Core raw material used in silicone

Silica Stone (SiO₂)

Cosmetics









Cellulose Derivatives

This is made from pulp, a natural material derived from wood and cotton linter. In the pharmaceutical field, it is used, for example, as a coating agent for pills to control where drugs dissolve in the body and to make them dissolve gradually. In industrial applications, cellulose derivatives are used as a molding aid for automotive exhaust gas filters, contributing to the prevention of air pollution, and in the food industry, it is used as an additive to thicken, gelatinize, stabilize foam, and prevent deformation during cooking.









Contact Lenses



Textile Treatments





strial





Silicon Metal

Silicon metal is the main raw material for silicone, semiconductor silicon, and synthetic quartz, and is produced by SIMCOA Operations Pty Ltd in Australia.



Liquid Fluoroelastomers SHIN-ETSU SIFEL®

We were the first company in the world to succeed in developing the SHIN-ETSU SIFEL® liquid fluoroelastomers, which by using silicone addition-reaction technology can be made into a form that hardens into a flexible, solid synthetic rubber upon heating. It possesses excellent



process ability and such superior properties as resistance to oils, solvents and chemicals together with good durability against heat and stability at cold temperatures, and is used in a wide range of fields, including automotive, aircraft, electronics and optical applications.

Anode Material of Lithium Ion Batteries

SiO is a greatly promising material as an anode material of next-generation lithium-ion batteries that have high capacity and excellent power properties. We have successfully improved battery characteristics by controlling the structure and surface of SiO particles and by developing our own lithium pre-doping technology.

SOI BIN®

Pellicles

SOLBIN is a copolymer resin from Nissin Chemical Industry Co., Ltd. that is prepared primarily from vinyl chloride and vinyl acetate, which are notable for their superior adhesiveness and solubility. It is mainly utilized in coatings, paints, inks and adhesives.

Synthetic Pheromones

Synthetic pheromones are

artificially synthesized from

pheromones emitted by insects

and are used as environmentally

thereby suppressing reproduction.

We provide high quality pellicles

for use as dust protection covers

for photomasks used in both

ArF and KrF excimer lasers. In

addition to having excellent light

rates of light transmittance, our

pellicles have been thoroughly

display (FPD) manufacturing.

treated to ensure low outgassing.

With these attributes, our pellicles support the increasingly

intricate production of semiconductor devices. Furthermore,

we also mass produce ultra-large pellicles used in flat panel

resistance properties and uniform

friendly pest control agents as they obstruct the mating process between male and female pests.



Topic

Shin-Etsu Chemical Co., Ltd

42

Strengthening the development of silicone products that contribute to SDGs and carbon neutrality

We are actively working to reduce greenhouse gases during silicone production and are strengthening our development of silicone products that contribute to SDGs and carbon neutrality.

For example, our reduced platinum reactive-type silicone release coatings used in seals, labels, and other types of release paper enable curing with half of the conventionally required amount of platinum, thereby contributing to resource conservation. In addition, our silicone rubber for molding that does not require post cure (heating treatment) contributes to energy conservation and reduction of greenhouse gas emissions while improving the quality and productivity of molded products.

Due to its molecular structure, silicone not only has a wide variety of features, but also offers a high degree of freedom in product design, which has led to active development of new products and new technologies. At present, the Group produces over 5,000 silicone products.



Silicone release paper used as backing for labels



Using Our Products to Solve Societal Issues

• Creating a next generation mobile society by facilitating technological innovations in automobiles, such as the spread of automated driving and environmentally friendly vehicles

· Advancing IoT in society by developing communications infrastructure and improving the performance of facilities and equipment

 Technological capabilities to handle design, construction, and maintenance of domestic and overseas plants in-house

Mainstay Products and Applications

Shin-Etsu Polymer Co., Ltd.

Providing input devices for automobile steering. power windows, etc.

at device manufacturers.

Providing cases for shipping silicon wafers and for inprocess wafer conveyance

Topic

Increased production capacity of containers for 300 mm wafers

In anticipation of the expansion of semiconductor-related markets, we are expanding the production building at the Itoigawa Plant (Itoigawa City, Niigata Prefecture), which is our main plant of this product. Phase 1 of the area expansion kicked off in January 2023, with Phase 2 to be completed in 2024. As a result, we plan to increase production capacity by 20% compared to FY2022, rising to 40% in FY2024. In addition to establishing a more stable supply system, we are also working to strengthen the BCP system.

Shin-Etsu Engineering Co., Ltd.

Engineering

Shin-Etsu Engineering conducts plant design and construction and equipment maintenance for the Shin-Etsu Group



Shin-Etsu Engineering also designs and manufacturers vacuum assembling equipment for LCD panels, enabling large-scale liquid crystal panel production

Processing & Specialized Services

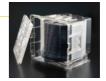
Competitive Advantages

Shin-Etsu Polymer Co., Ltd.

 Comprehensive capabilities to handle everything from material development to processing as a member of the Shin-Etsu Group

• Technological capabilities to create high-valued-added products with core technologies in processing various resins

Shin-Etsu Engineering Co., Ltd.



Providing PVC wrapping films with superior stretchiness and excellent adhesive properties.





Vacuum Assembling Equipment



This equipment transfers micro-LED chips quickly and accurately, thereby promoting the widespread use of micro-LED displays

Micro LED Chip Transfer Equipment

